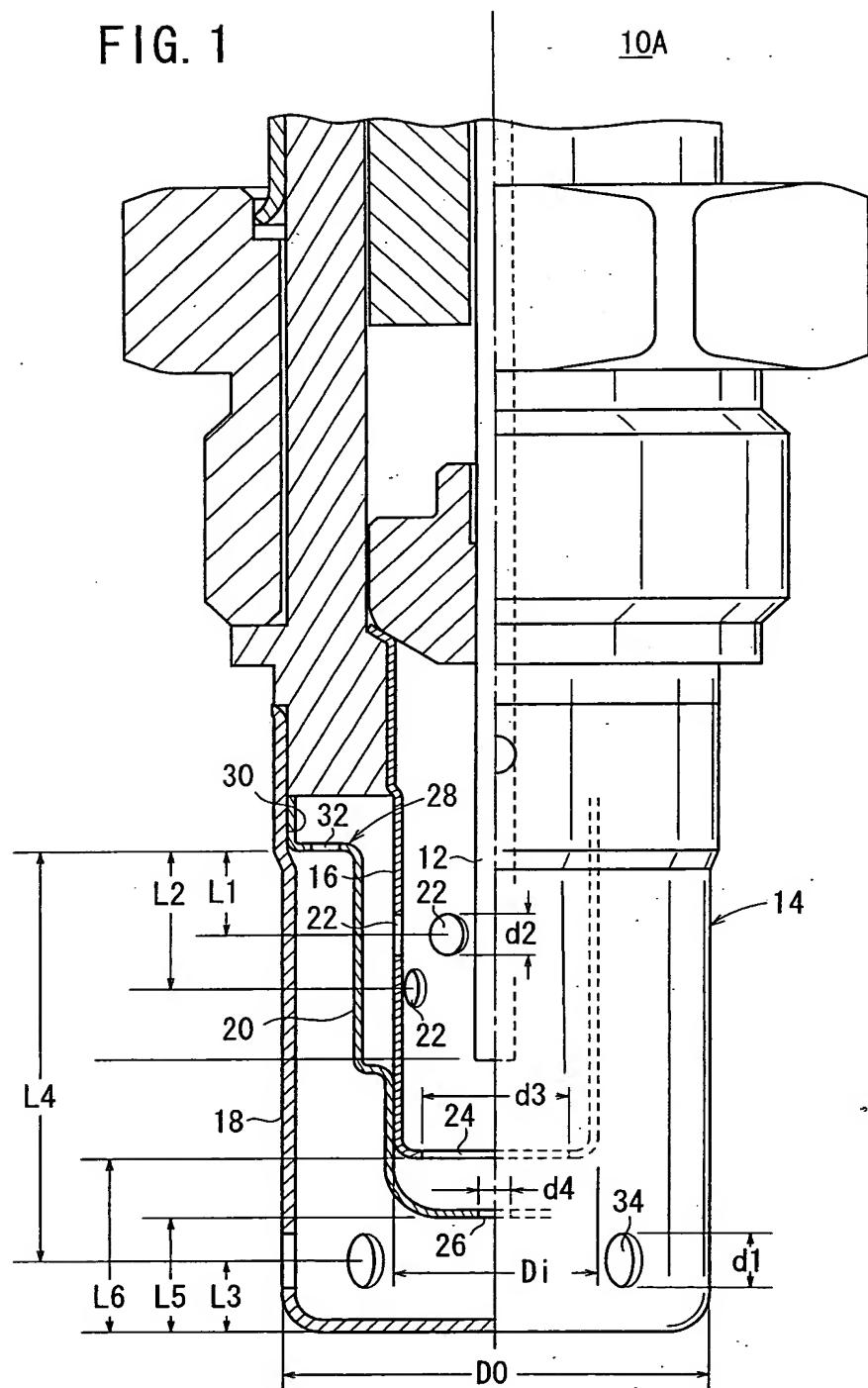


FIG. 1

10A



2/19

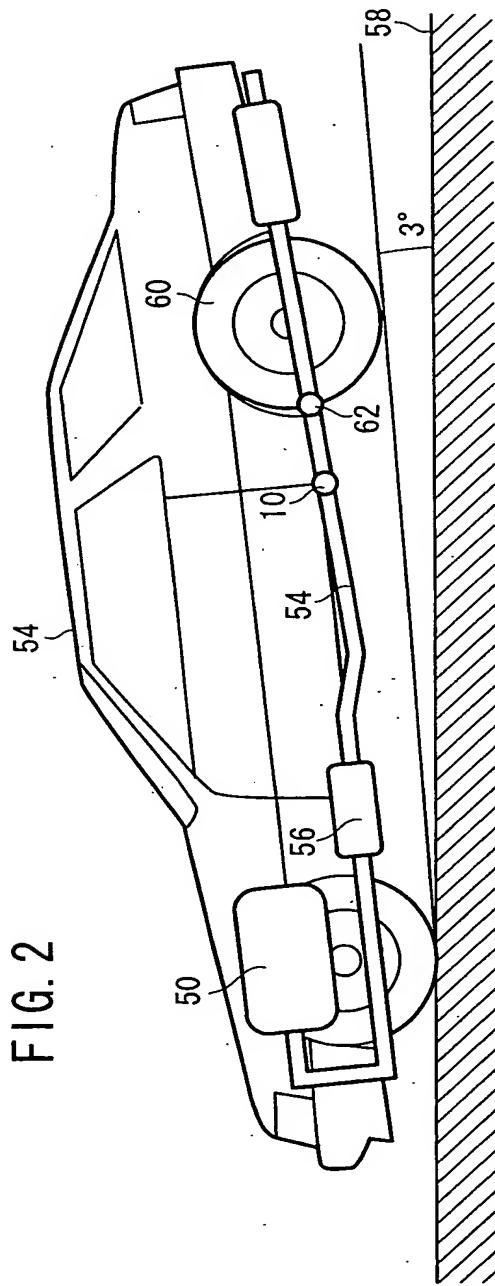
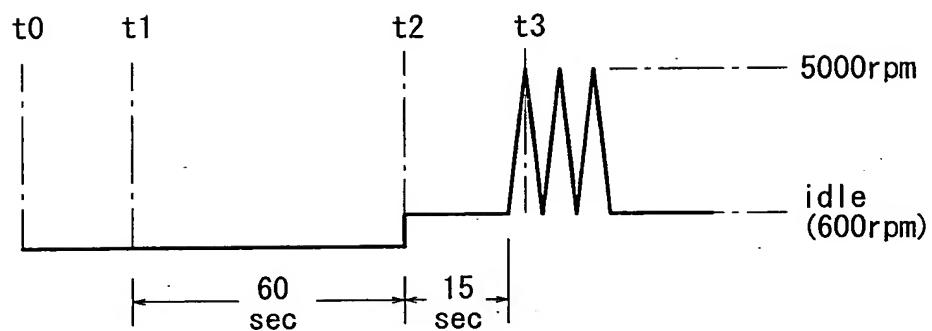


FIG. 2

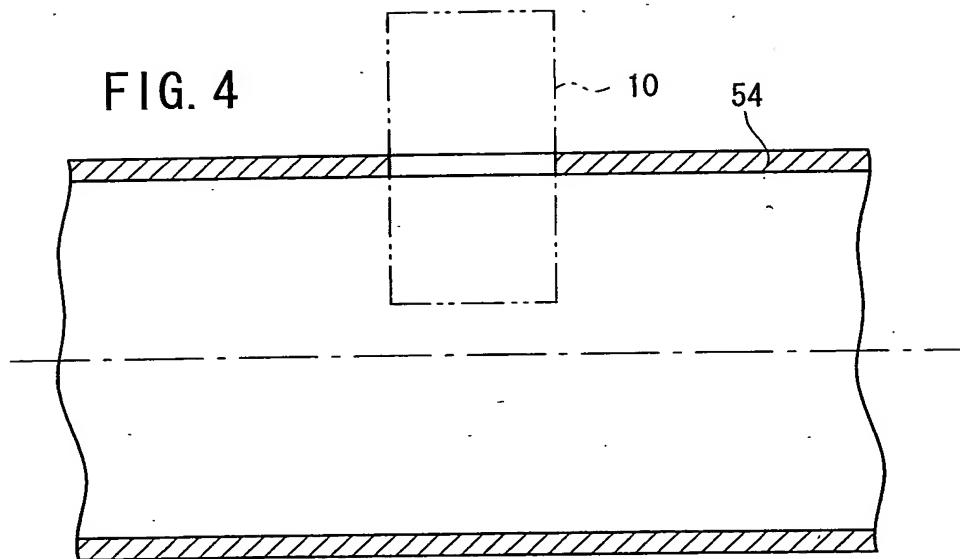
3/19

FIG. 3



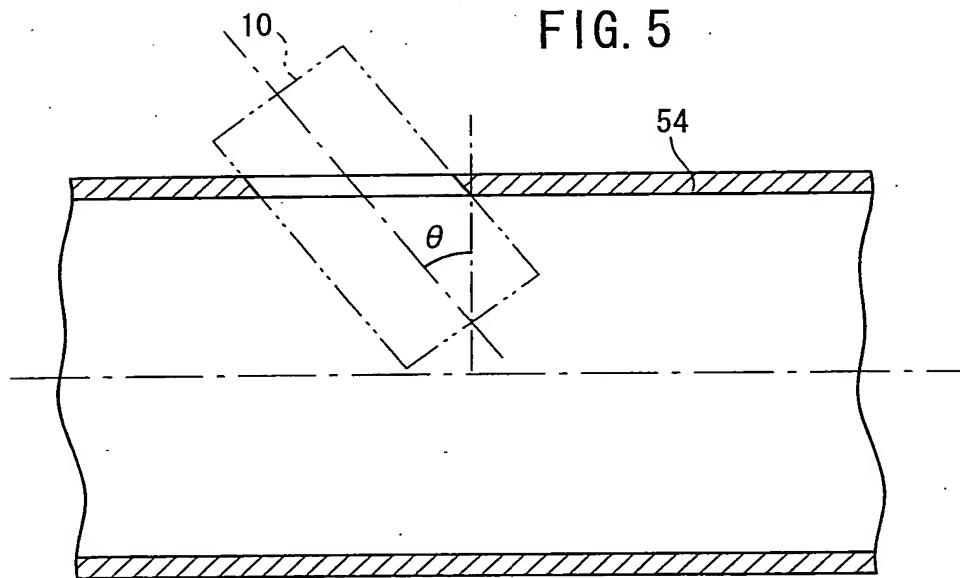
4/19

FIG. 4



5/19

FIG. 5



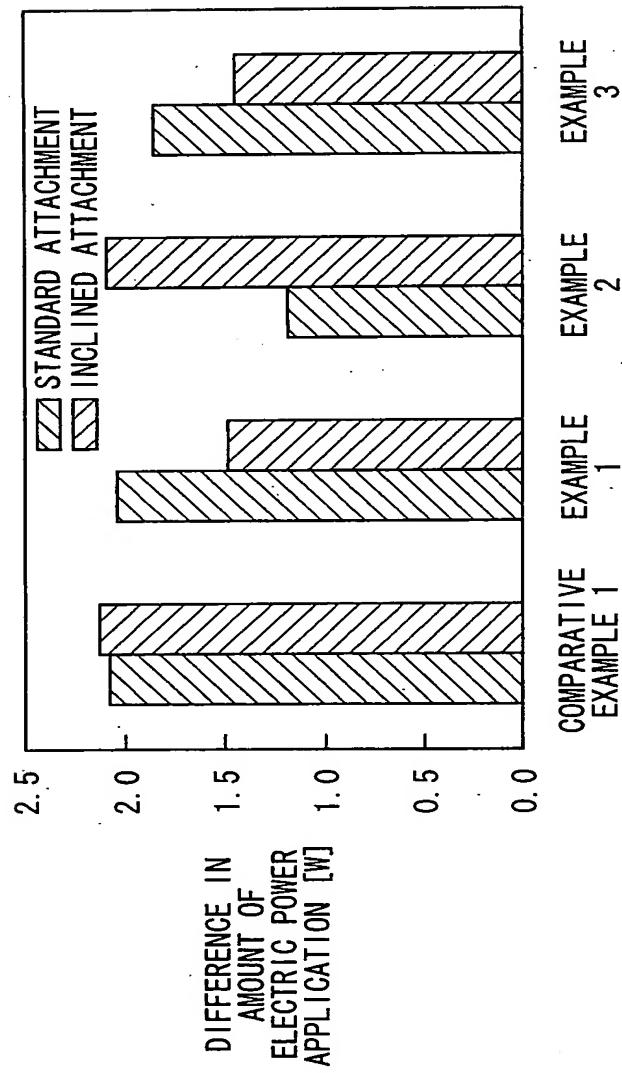
6/19

FIG. 6

	COMPARATIVE EXAMPLE 1	EXAMPLE 1	EXAMPLE 2	EXAMPLE 3
STANDARD ATTACHMENT	4/20	0/21	2/22	0/19
INCLINED ATTACHMENT	15/20	3/20	14/20	1/21

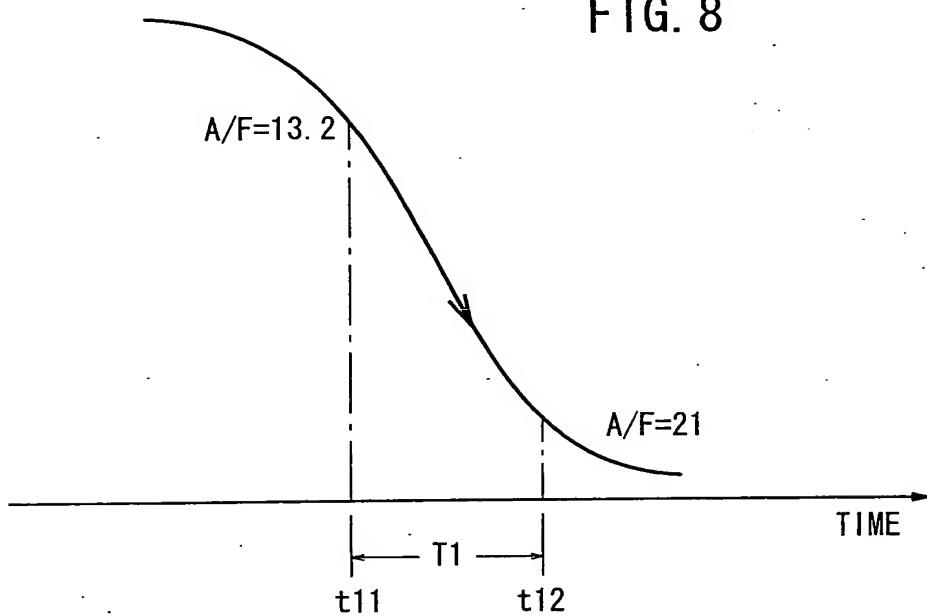
7/19

FIG. 7



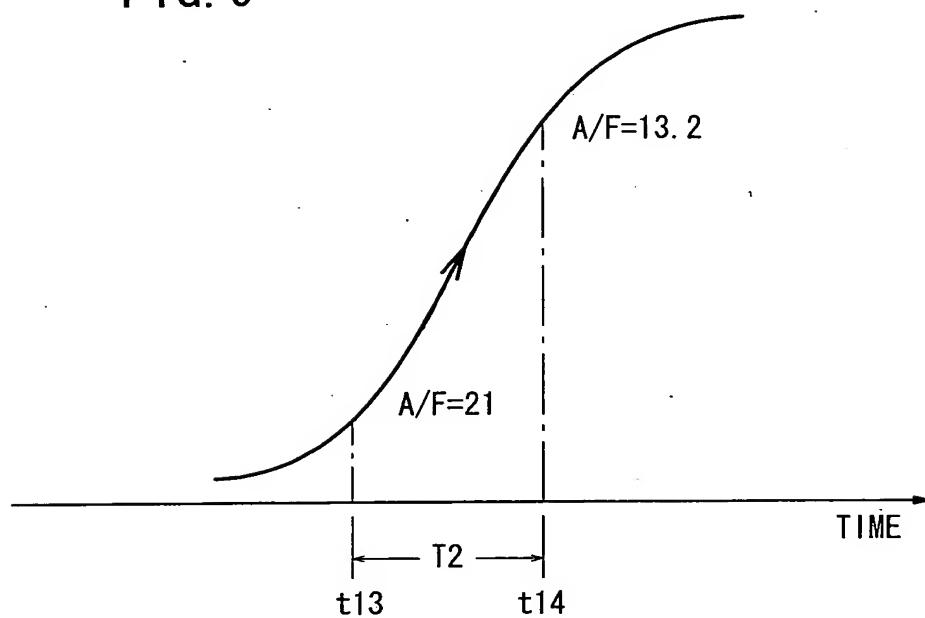
8/19

FIG. 8



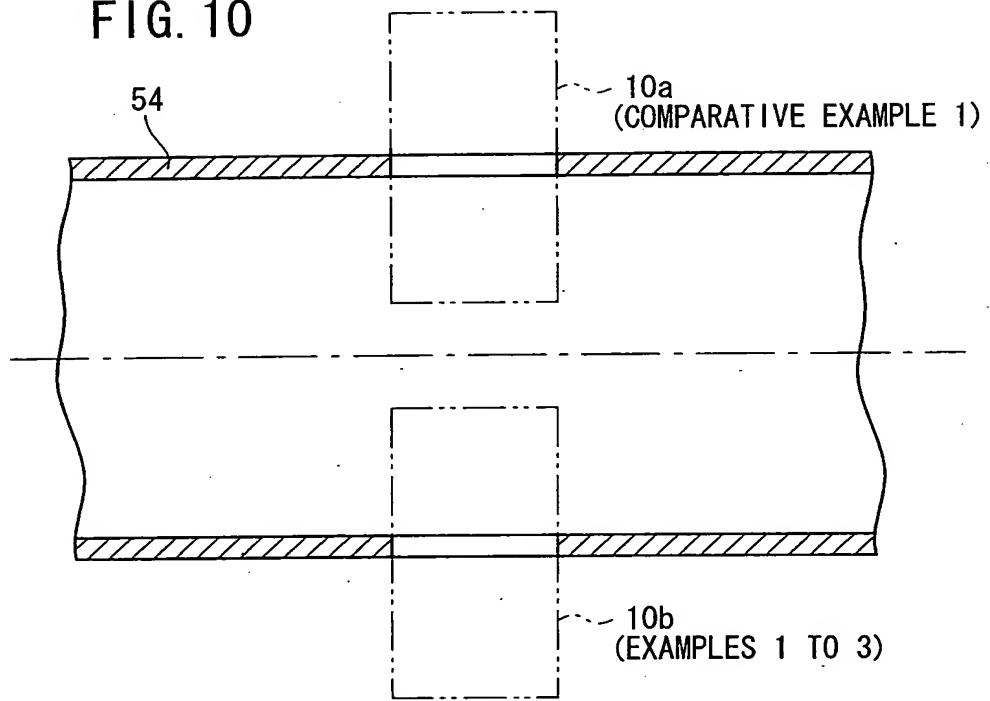
9/19

FIG. 9



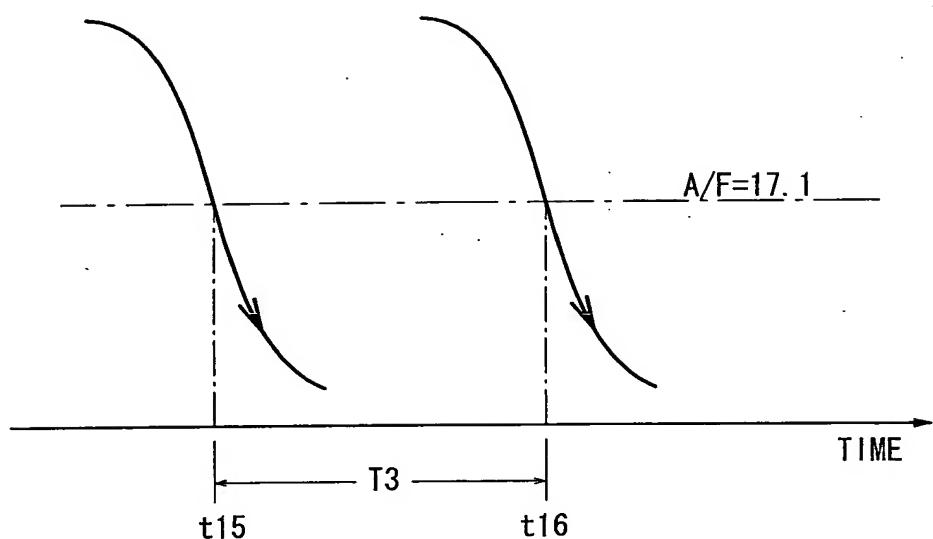
10/19

FIG. 10



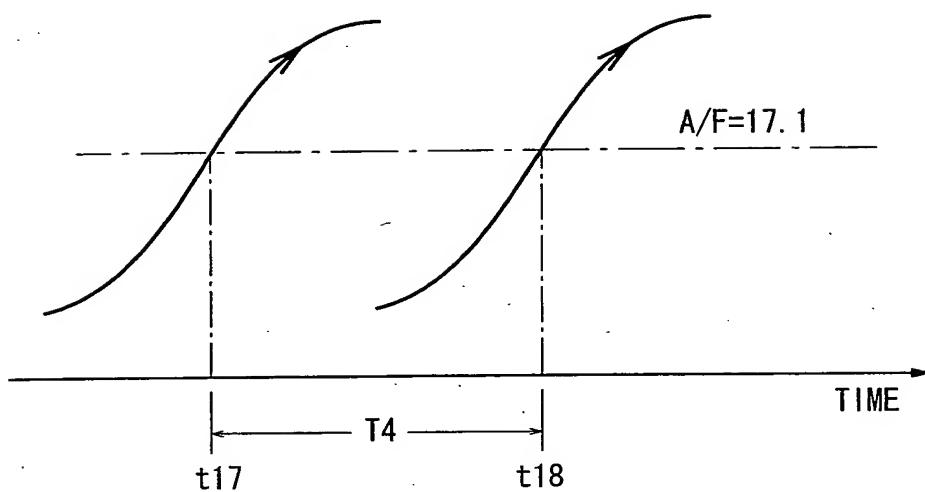
11/19

FIG. 11



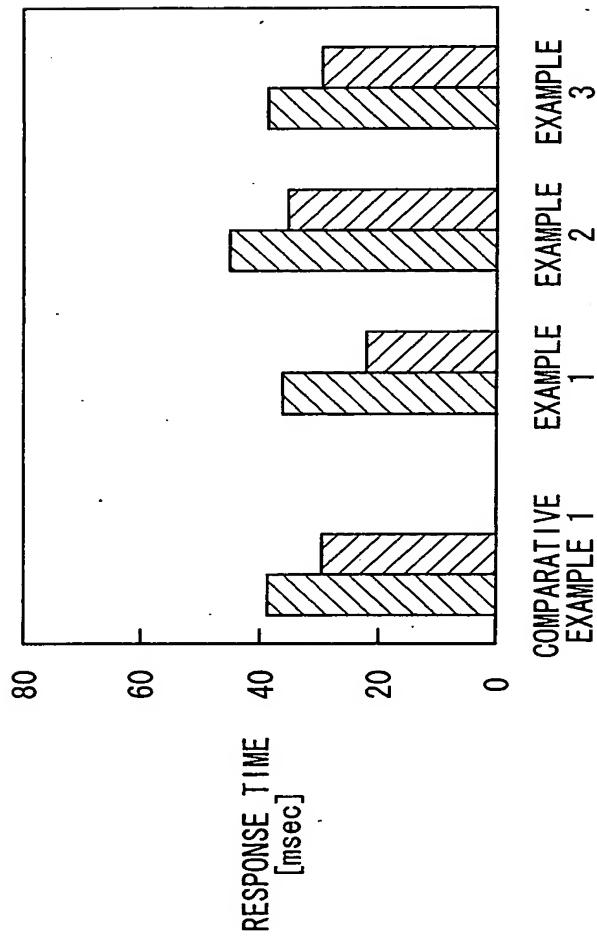
12/19

FIG. 12



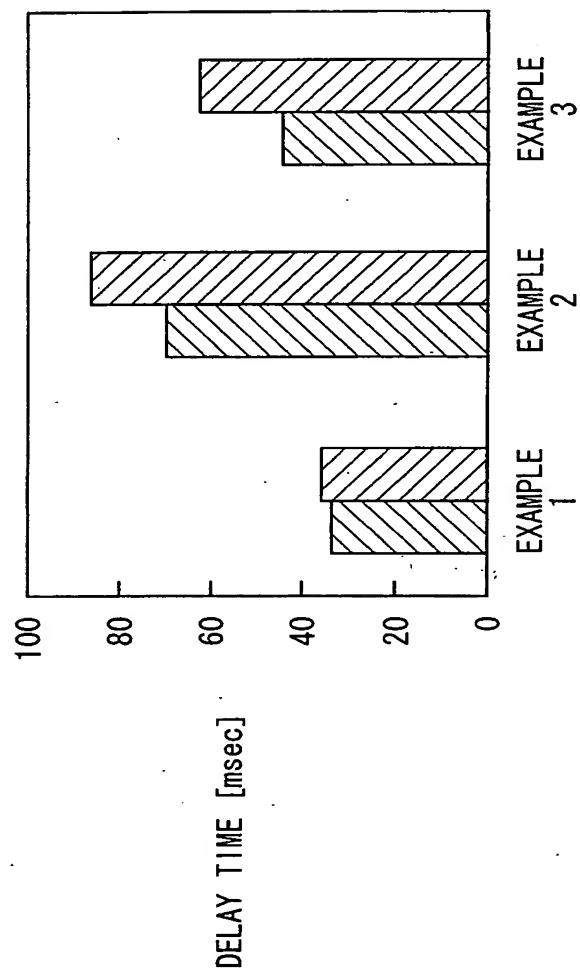
13/19

FIG. 13



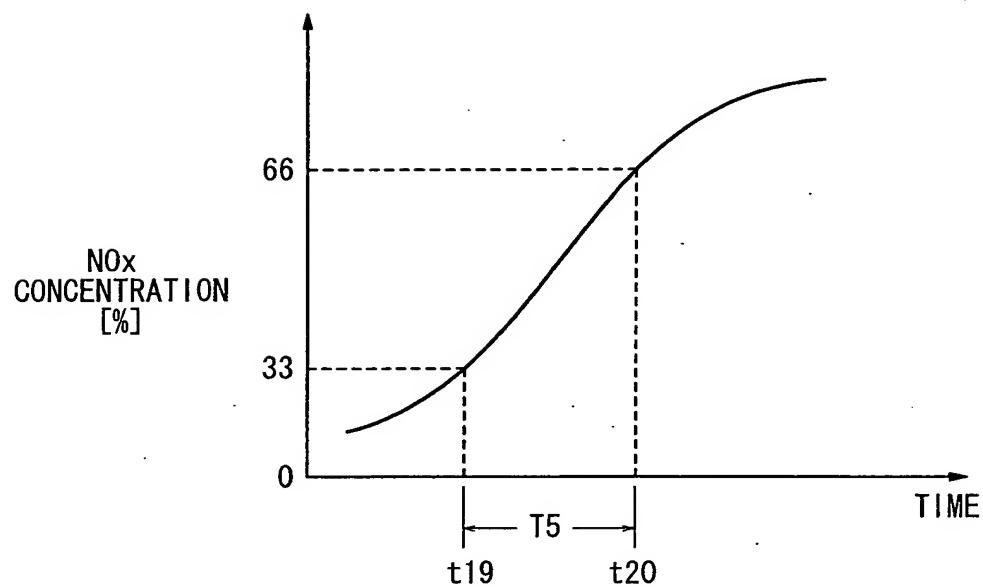
14/19

FIG. 14



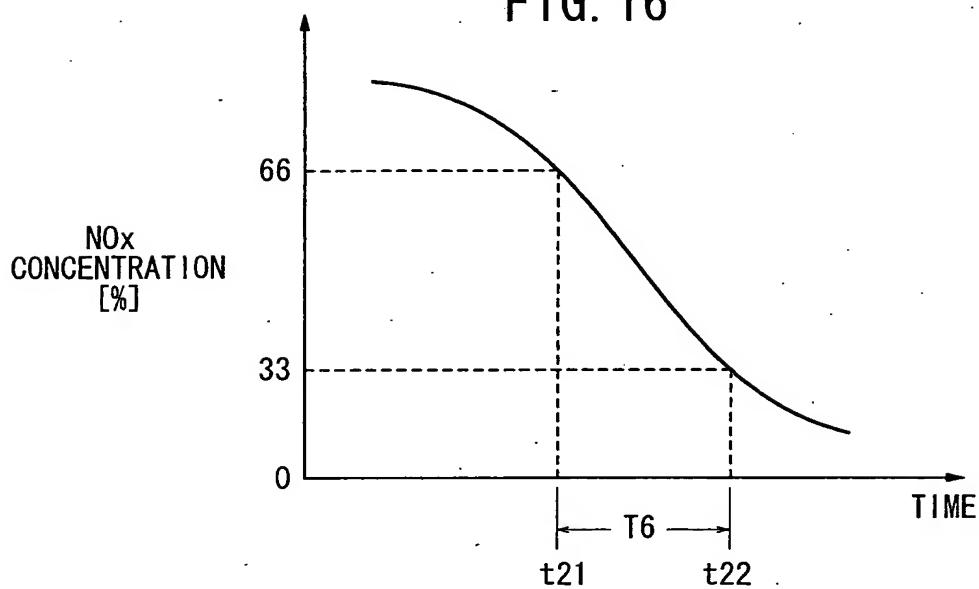
15/19

FIG. 15



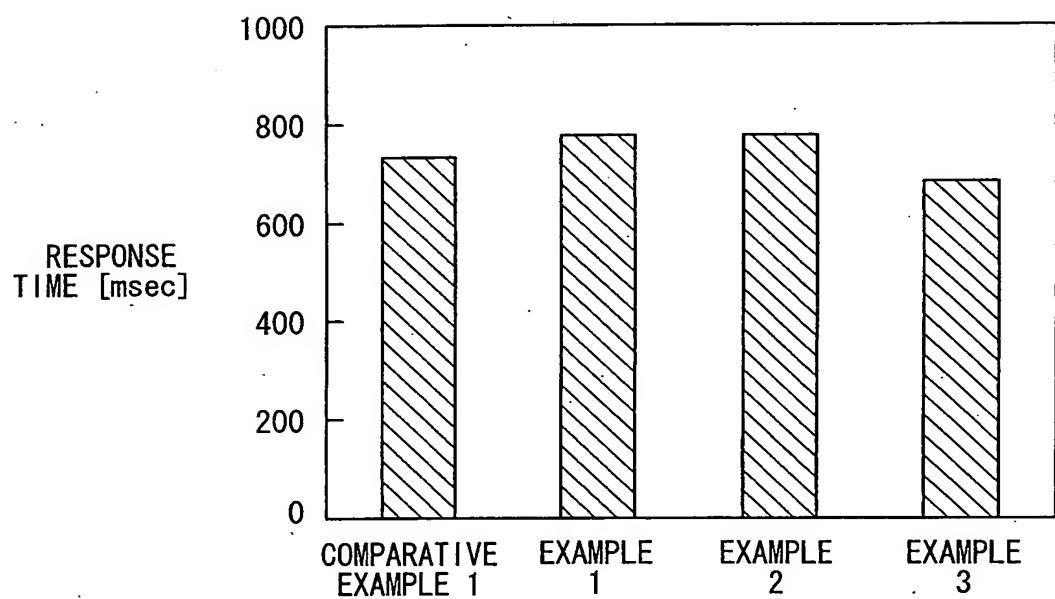
16/19

FIG. 16



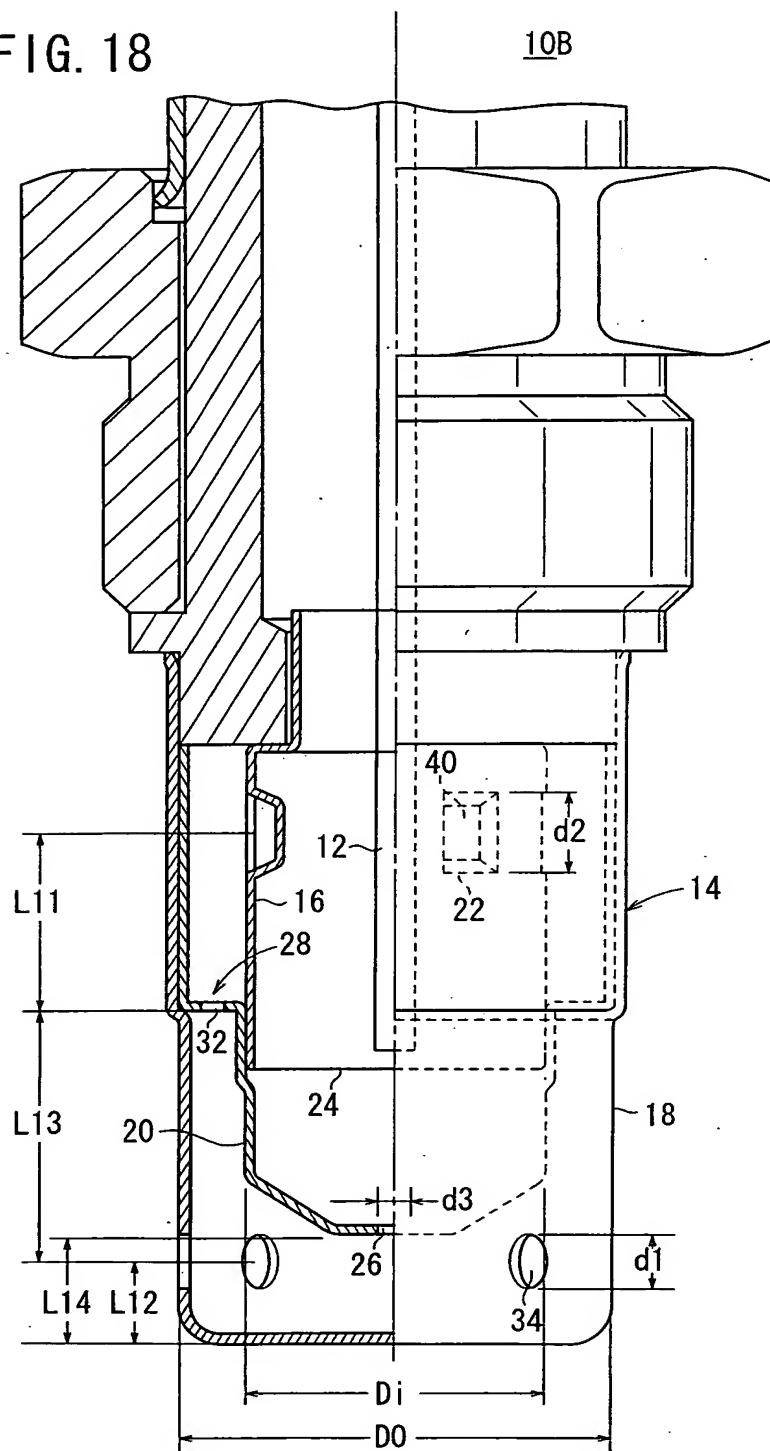
17/19

FIG. 17



18/19

FIG. 18



19/19

FIG. 19

